

		MARCEGAGLIA 46050 (s.p.a.) - Basciglio - 16, Gussago (s.p.a.) - Mantova - Italy Tel. +39 - 0376 685.1 fax. +39 - 0376 655 605 www.marcegaglia.com Stabilimento di Forlì via E. Mattei, 20 47034 Farnetico (FC) - Forlì-Cesena tel. +39 0543 470111 fax +39 0543 470105		Type Inspection Certificate 3.1 EN 10204 THIS DOCUMENT WAS PRODUCED AUTOMATICALLY AND IS VALID WITHOUT SIGNATURE		Number 10520213597 Issued On 02/04/2020			
Customer ITALINOX S.R.O. ZDEBRADSKA 58/59 251 01 RÍCANÝ - JAZLOVCE CZ		Consignee ITALINOX S.R.O. ZDEBRADSKA 58/59 251 01 RÍCANÝ - JAZLOVCE CZ		Delivery N° Of Delivery note nr		Quality Control Q.M.D./Q.M. S. Toscano Plant Of Forlì		Pages 19/25	
Material 59004674		Code: 0000033876		Welding process LASER WELDING		Order N° 1191191342/100		Client Order OIM-307/2020	
Description TX1002 33,7x2x6000 TP304L LAS Z		Test specification: EN 10217-7 TC1 Stainless steel grade: TP 304L 1.4307/1.4301 X2CrNi18-9/X5CrNi18-10 Tolerances: ISO 1127 D3-T3		Part Number		Client Date 1/04/2020			
Item	Identification Nr	Heat	Quantity MTL	Quantity KG	Quantity PZZ	Delivery conditions	Reworks	WE CERTIFY THAT THE ABOVE MENTIONED PRODUCTS COMPLY WITH THE TERMS OF ORDER CONTRACT AND THE STANDARDS RECALLED IN THE PRESENT TEST CERTIFICATE	
1	20KK001487	9R774	546	832	91	W0	BRUSHED		
2	20KK001488	9R774	546	832	91				
Identification Nr	Chemical Type	C	Si	Mn	P	S	N	Cr	Ni
20KK001487	RAW MATERIAL	0.03	1	2	0.045	0.015	0.11	17.5	8
20KK001488	RAW MATERIAL	0.03	1	2	0.045	0.015	0.11	17.5	8
Identification Nr	Type of mechanical test	Rp 0.2	Rp 1.0	Rm	A5				
20KK001487	TUBE	180	215	470	40				
20KK001488	TUBE	399	439	649	43.3				
NON DESTRUCTIVE TESTS EDDY CURRENT TEST FOR THE VERIFICATION OF HYDRAULIC LEAKTIGHTNESS ACCORDING TO EN ISO 10893-1:2011: CONFORM EDDY CURRENT TEST FOR THE DETECTION OF IMPERFECTIONS ACCORDING TO EN ISO 10893-2:2011: CONFORM ANTIMIXING TEST CONFORM VISUAL INSPECTION AND DIMENSIONAL CONTROLS CONFORM		DESTRUCTIVE TESTS DRIFT EXPANDING TEST ACCORDING TO EN ISO 8483:2005: CONFORM FLATTENING TEST ACCORDING TO EN ISO 8492:2004: CONFORM RING EXPANDING TEST ACCORDING TO EN ISO 8495:2004: CONFORM TENSILE TEST ACCORDING TO EN ISO 6892-1:2009 INTERGRANULAR CORROSION TEST ACCORDING TO EN ISO 3651-2:1998: CONFORM							
Marking									
Remarks: CHEMICAL COMPOSITION ACCORDING TO EN 10028-7 TUBE TO EN 10217-7 TC1 AND DIRECTIVE 2014/68/EU (PED), WELDING FACTOR V=1									